

90% Recovery of Food Discards

In 1997, 47 of 70 correctional facilities in the New York State Department of Correctional Services (DOCS) composted at 30 sites, which accept from 1/2 to 4 tons of food discards a day. Participating facilities recover 90% of their food and other organic discards. Through composting, DOCS facilities realize a net savings of \$564,200 per year in avoided disposal costs.

Program Description

n 1989, a survey found that food scraps comprised 30 percent by weight of DOCS' waste stream. A desire to reduce disposal costs as well as comply with state waste reduction legislation led DOCS to begin its composting program. Participating facilities prepare approximately 125,000 meals daily for an average of 1,000 inmates per facility. Kitchen workers put food preparation discards in unlined plastic containers; inmates put leftovers in a container in the dining hall. Full containers are refrigerated until inmates take them to the composting sites three or four times a week.

> By refrigerating the discards, DOCS avoids odor problems. At the composting sites, discards are mixed with bulking material and windrow composted. Wood chips made from scrap wood produced on the premises comprise most of the bulking agent. Some programs also use yard debris from neighboring communities.

> > Sites accept chicken bones and food containing meat, such as chili. Some covered windrows accept paper towels and other soiled paper; some of the bigger sites can handle waxed cardboard. Facilities with open windrows do

not accept paper, as it often blows away, creating a litter problem.

Other than attracting a few birds now and then, the facilities have no vector problems. To keep vectors to a minimum, DOCS keeps the temperature of the windrow piles at 145°F and mixes new food discards with a bulking agent immediately upon bringing them to the compost site.

DOCS central office resource management staff prepared a training manual addressing issues such as bulking ratios, turning frequency, and legal aspects of composting programs. In addition, central office staff are on-site for the first few days of each composting program to train staff and trouble shoot. They also train new staff. Composting responsibilities are integrated into existing job descriptions. Staff at each site train inmates in composting procedures. Well-trained staff and inmates who are invested in the program keep contamination to a minimum.

Contact:

Resource Management Director NY State Department of Correctional Services **Eastern Correctional Facility** 601 Berme Rd. Napanoch, NY 12458 (914) 647-1653



DOCS kitchen staff collect large bones and liquid fat in 30- to 50-gallon barrels provided by a rendering company. The company retrieves them every two weeks free of charge and processes these materials for manufacture into cosmetics and soaps.

Costs/Benefits

espite increased hauling and tipping rates, the Department's trash disposal expenditures decreased 10.3% in the first seven years of its food discard recovery program. In FY89, DOCS spent \$2.3 million on trash disposal. In FY97, DOCS spent \$2,062,477 on trash disposal, avoiding \$2,350,957 in disposal costs through the Department's recycling (including composting) programs. In 1997, handling material for composting costs approximately \$34 per ton. This covers expenditures on capital equipment, supplies, and civilian labor, including the position of Resource Management

Director, which was created to oversee the program. The average landfill tipping fee is \$125 per ton. Net savings through composting are approximately \$91 per ton. Lowered fertilizer costs at DOCS farms avoids additional costs.

Inmates feel positive about the program. Able to see waste becoming an end product, inmates feel part of a productive process that makes sense. Before the program began, inmates watched a closed-circuit video on why composting works, and how it saves money and resources. Recycling, including composting, has become just another way of doing business at DOCS.

Three facilities offer inmates technical training in composting. Inmates learn the basics of recycling, such as what to do and where recyclables (including compostables) go once they are collected. Inmates also learn technical aspects of the processes. Guest speakers explain what inmates can expect on the job. When they leave prison, inmates who have gone through this training will have skills and some of the language that qualify them for jobs in recycling, including composting, facilities.

DOCS provides communities with free compost as a community service.

DOCS uses some finished compost on its farms, but most is used in inmate horticulture programs and prison landscaping. Eighty percent is used inhouse, providing large avoided costs from not buying green house soil mixes, peat moss, or mulches. Twenty percent is used in inmate public service programs.

Tips for Replication

- Present a technically sound and feasible plan before start-up to ensure success.
- Involve everyone, from the superintendent to the commissioner to the maintenance workers, from the start. Educate people so they understand why composting makes sense both environmentally and economically. If people understand why you are offering a good program, they will buy into it.

Program Summary, FY97

Sector	Correctional	Facilities

Meals per day 125,000

1990 at 2 sites: 47 facilities in 1997 **Start date**

Dedicated Employees*

Method

On-site and off-site windrow composting **Materials collected** Food preparation discards, leftovers, chicken

Yes

bones, soiled paper, waxed cardboard

Part of comprehensive waste

reduction program?

Total waste generated (TPY) Food and other organic discards 6,889 tons

generated (TPY)

20,875 tons

RESULTS:

Food discards recovered (TPY) Food and other organic discards

recovered (%)

Total waste recovered (%)

6,200 tons

90% from participating facilities 80% from facilities participating in

composting program; 50% total solid waste

stream from all prisons

COSTS:

Average composting costs Average avoided landfill hauling

and tipping fees

Net savings

\$34 per ton \$125 per ton

\$91 per ton

* A dedicated employee is one whose primary responsibility is working with the food discard program. TPY = tons per year

Source: Institute for Local Self-Reliance; Jim Marion, New York State Department of Correctional Services